

APE Diesel Hammer Screw or Bolt Tightening Torques

		D-8	D-16	D-22 D-25 D-30	D-36 D-46	D-62	D-80 D-100
Cylinder endring	ft/lbs	553.17	553.17	553.17	553.17	1106.34	1106.34
Cylinder lower part	ft/lbs	553.17	553.17	553.17	553.17	1106.34	1106.34
Variable delivery fuel pump Lube oil pump Injection valve cover	ft/lbs	206.52	206.52	206.52	206.52	206.52	206.52
Guide clamps	ft/lbs	553.17	553.17	553.17	553.17	737.56	1106.34
Guide gibs (Trip Gear)	ft/lbs	368.78	427.79	553.17	295.02	295.02	295.02