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## DEEP FOUNDATION SOLUTIONS

VIBRATORY HAMMERS • POWER UNITS • AUGER SYSTEMS • DIESEL & HYDRAULIC HAMMERS  
DRILL RIGS • HYDRAULIC PILING RIGS • WICK DRAIN INSTALLERS • LEAD SYSTEMS



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### Refusal Criteria for APE Diesel and Hydraulic Impact Hammers

**When operating the hammer, do not exceed 10 blows per inch or 120 blows per foot. In cases of setting of the pile it is permitted to increase the blow count to 250 blows per foot, but for no more than one foot of driving penetration. Pile inspectors should consult the APE factory for permission to exceed these limits. Failure to do so will void the warranty.**

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