

APE Single Acting Diesel Impact Hammer

THE WORLD'S LARGEST PILEDRIVERS

Model D46-52

SPECIFICATIONS

Stroke at Maximum Rated Energy 135 in (343 cm)

 Maximum Rated Energy
 (Setting 4)
 114,109 ft-lbs (154.70 kNm)

 (Setting 3)
 94,710 ft-lbs (128.40 kNm)

(Setting 2) 75,312 ft-lbs (102.10 kNm) (Setting 1) 55,913 ft-lbs (75.80 kNm)

Minimum Rated Energy (Setting 1)
(VARIABLE THROTTLE ALLOWS FOR INFINITE FUEL SETTING)

Maximum Obtainable Stroke 150 in (381 cm)

Maximum Obtainable Energy 126,788 ft-lbs (171.89 kNm)

Speed (Blows Per Minute) 34

WEIGHTS (APPROXIMATE)

 Piston
 10,142 lbs (4,600 kg)

 Anvil
 2,255 lbs (1023 kg)

 Anvil Cross Sectional Area
 367.94 in² (2,373.80 cm²)

 Hammer Weight (Includes Trip Device)
 25,000 lbs (11,340 kg)

 Typical Operating (Weight With DB26 & H-Beam insert)
 30,302 lbs (13,745 kg)

CAPACITIES

Fuel Tank (Runs on Diesel or Bio-Diesel)

23.1 Gal (87.4 Liters)

Oil Tank

4.5 Gal (17 Liters)

CONSUMPTION

Diesel or Bio-Diesel

4.16 Gal/hr (15.75 Liters/hr)

Oil Tank

0.39 Gal/hr (1.4 Liters/hr)

Grease

8 to 10 Pumps Every 20 Minutes of Operation Time.

STRIKER PLATE FOR DB32

 Weight
 1,036 lbs (470 kg)

 Diameter
 25 in (63.5 cm)

 Area
 491 in² (3,167.74 cm²)

 Thickness
 8 in (20.32 cm)

CUSHION MATERIAL

 Type/Qty
 Micarata / 2 each

 Diameter-DB32
 25 in (63.5 cm)

 Thickness
 1 in (2.54 cm)

 Type/Qty
 Aluminum / 3 each

 Thickness
 1/2 in (1.27 cm)

 Diameter
 25 in (63.5 cm)

 Total Combined Thickness
 3.5 in (8.89 cm)

 Area
 491 in² (3,167.74 cm²)

Elastic-Modulus 285 ksi (1,965 mpa)
Coeff. of Restitution 0.8

DRIVE CAP

DB 32: 2.436 lbs (1.105 kg)

INSERT WEIGHT

H-Beam Insert for 12" (305mm) and 14" (355 mm): 948 lbs (430 kg) Large Pipe Insert for the Sizes 12" to 24" Diameter: 1,830 lbs (830 kg)

MINIMUM LEADER SIZE/OPERATING LENGTH

Minimum Box Leader Size 8 in x 32 in (20.32 cm x 81.28 cm)
Operating Length with Base and Insert 354 in (900 cm)



not represent actual Model

Optional Variable Throttle Control



Drive Base Assembly



Striker plate
Aluminum
Micarta
Aluminum







