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SERVICE BULLETIN

VIBRATORY HAMMERS • POWER UNITS/AUGER SYSTEMS • DIESEL & HYDRAULIC HAMMERS
DRILL RIGS • HYDRAULIC PILING RIGS • WICK DRAIN INSTALLERS • LEAD SYSTEMS

Nov. 26, 2014



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#4 55 Auto Torque / Setting Start of Stroke

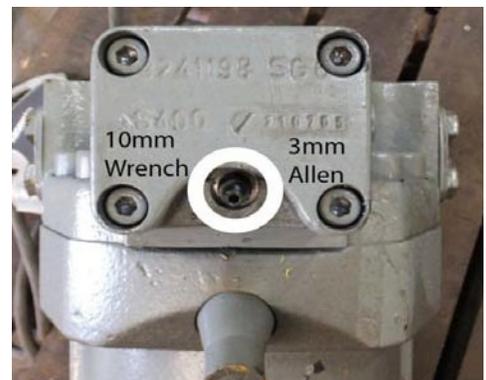
1. Insert flow meter and needle valve in the return drive line at power unit. (See PIC 1)
2. Install 3000 P.S.I. gauge in "X" port on each of the motors to see stroke pilot pressure. (See PIC 2)
3. Start drill in FORWARD with control switch in the AUTO position.
4. Use needle valve to set drive pressure at 2800 p.s.i.
5. When the drill strokes / p.s.i. seen on "X" port, it goes to full displacement. (Full displacement = maximum torque / slower speed)
6. Use adjustment screw to set the stroke while power unit is running at 1500 RPM. (See PIC 3)
7. Turn adjustment screw in to start stroke sooner / lower p.s.i.
8. Turn adjustment screw out to start stroke later / higher p.s.i.
9. When you see the gauge start to move stop turning adjustment screw. Turn adjustment screw back in just to remove pressure on the gauge and lock adjustment screw.
10. Repeat on second motor setting.
11. After the pressures are set open needle valve to relieve drive pressure and bring back up slowly to 2800.
12. Watch motor gauges and make sure motors stroke at the same time.
13. After the pressures are set test speed of the drill and the three



PIC 1



PIC 2



PIC 3

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speeds as stated below.

Control switch positions

AUTO = full speed until pressure reaches stroke setting then slows and goes to full torque

MAX = Max torque / Full displacement

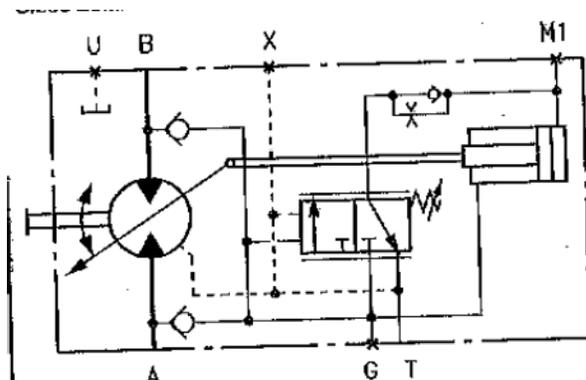
HALF = Half pump flow goes to drill and runs at Max torque / Full displacement

RPM

73

25

13



Schematic of the motor

“AS SOON AS YOU SEE A MISTAKE AND DON'T FIX IT, IT BECOMES YOUR MISTAKE.”

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